

Work Order ID 50788 -1

July 22, 2009 12:47:41 PM



Shir

Item ID: D3948-043

Accept



Setup Start



Revision ID: B

Item Name: Plate, Anchor

Stop



Start Date: 07/22/2009 Start Qty: 16.00



Cust Item ID:

Required Date: 07/27/2009 Req'd Qty: 16.00



Customer:

Reference:

Approvals:

Process Plan: JMF

Date: 09-09-22 Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Draw  
Number

Draw  
Rev.

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

D3948

B

100

0.00



Waterjet

FLOW CNC Waterjet

Memo

0.00

1-Cut as per Dwg D3948-3

Dwg Rev: B

Prog Rev: B

2-Deburr if necessary

IB 9-7-23  
CP 09/07/23

(24)

110

QC2- Inspect parts off machine FAI/FAIB

0.00



QC

Quality Control

Memo

0.00

IB 9-7-23

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Item ID: D3948-043

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Start Date: 07/22/2009 Start Qty: 16.00

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Reference:

Accept



Setup Start



Stop



Cust Item ID:

Customer:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Draw  
Number

Draw  
Rev.

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

120

QC8- Inspect parts - second check

0.00



QC

Quality Control

Memo

0.00

⇒

SB 09/07/23

counters  
K24

4

130



Small Fab

Small Fab

Memo

COUNTERSINK AS PER DWG

0.00

0.00

SB 09/07/23

24

140



Brake NC

Memo

Bend as per Dwg

0.00

0.00

SB 09/07/23

24

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Item ID: D3948-043  
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Setup Start



Stop



Start Date: 07/22/2009 Start Qty: 16.00

Required Date: 07/27/2009 Req'd Qty: 16.00



Cust Item ID:

Customer:

Reference:

Run Start



Stop



Approvals: Process Plan: Date: Tooling: Date:  
QC: Date: SPC (Y/N): Date:

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Draw  
Number

Draw  
Rev.

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

150

QC5- Inspect part completeness to step on W/O

0.00

2 S 07/22/09

16.00  
124

✓

QC

Memo

0.00

Quality Control

160

Chemical Conversion Coat per QSI005 4.1

0.00



HandFinish

Memo

0.00

Hand Finishing

170

QC3- Inspect Part Finish

0.00



QC

Memo

0.00

Quality Control

N/A  
09.07.24

# Work Order ID 50788

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Item ID: D3948-043

Revision ID: B

Item Name: Plate, Anchor

Start Date: 07/22/2009 Start Qty: 16.00

Required Date: 07/27/2009 Req'd Qty: 16.00

Reference:

Accept



Setup Start



Stop



Cust Item ID:

Customer:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Draw  
Number

Draw  
Rev.

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

180



Packaging

Packaging

Pick Kit

Memo

0.00

0.00

190



Small Fab

Small Fab

Memo

INSTALL NUT PLATES AS PER DWG

0.00

0.00

80 09/07/24 4 0

200



QC

Quality Control

QC5- Inspect part completeness to step on W/O

Memo

0.00

0.00

=> 8 08/04/24 (4) 6



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Item ID: D3948-043

Accept



Setup Start



Revision ID: B

Item Name: Plate, Anchor

Stop



Start Date: 07/22/2009 Start Qty: 16.00



Cust Item ID:

Required Date: 07/27/2009 Req'd Qty: 16.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Draw  
Number

Draw  
Rev.

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

210

Identify as per dwg & Stock Location: 139

0.00



Packaging

Memo

0.00

Packaging

*Per 1/29 (4)*

220

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

*09/07/27*

*UMF 09-07-24*

# Picklist Print

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Page 1

Work Order ID: 50788 -1

Parent Item: D3948-043RevB

Parent Item Name: Plate, Anchor



Comments:

Start Date: 07/22/2009

Required Date: 07/27/2009

Start Qty: 16.00

Required Qty: 16.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
M304S16GA 		Purchased	No			100	sf	105.5511	0.3672			
304/316 Sheet .063												

Warehouse  
Location

Loc Qty

Loc Code

Main Warehouse

MAT

105.5510527

106860

17

111323

-9.79

111924

98.3410527

MS21059L3

Purchased

No

180

Each

839.0000

16.0000

Nut Plate

Warehouse  
Location

Loc Qty

Loc Code

Main Warehouse

ST

839

109962

339

111925

500

180

Each

8,118.000

32.0000

MS20426AD3-3

Purchased

No

Rivet

Warehouse  
Location

Loc Qty

Loc Code

Main Warehouse

ST

8118

1563

0

19099

4776

7681

3342

11924 IB 9-7-23

ep09/07/23



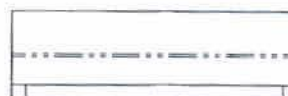
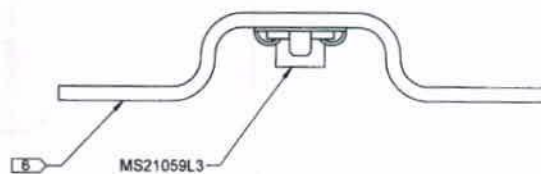
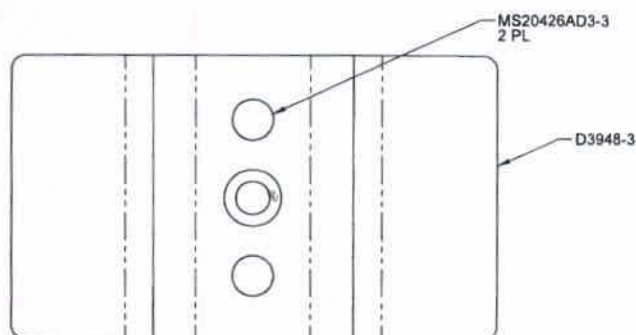
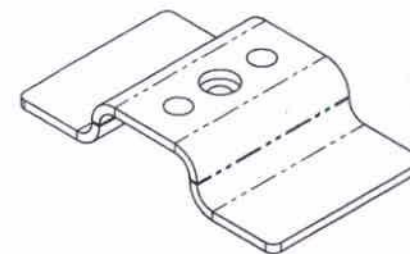
ep09/07/23





## PARTS LIST

ITEM	QTY	P/N	DESCRIPTION
1	X	D3948-043	PLATE, ANCHOR
2	1	D3948-3	PLATE
3	1	MS21059L3	NUTPLATE (OR MS21059-3)
4	2	MS20426AD3-3	RIVET

**D3948-043 PLATE, ANCHOR****RELEASED**  
07/04/10

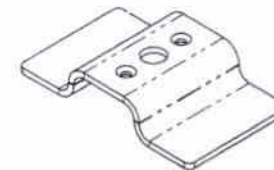
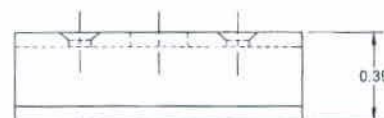
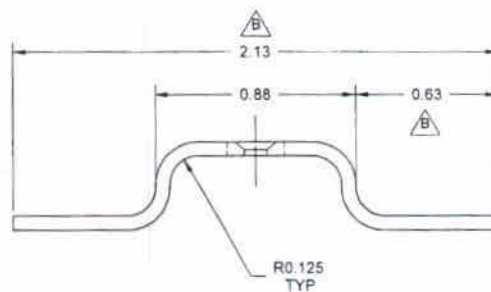
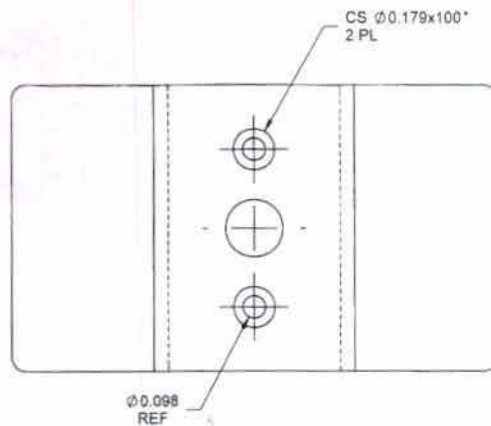
## NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: NONE
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3948-043" USING FINE POINT PERMANENT INK MARKER
- 7) WEIGHT: 0.06 lbs

DESIGN		<b>DART AEROSPACE LTD</b>	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO. <b>D3948</b>	REV. B
MFG. APPR.		TITLE <b>PLATE, ANCHOR</b>	SHEET 2 OF 5
APPROVED		SCALE	NTS
DE APPR.			
DATE	09.06.08		

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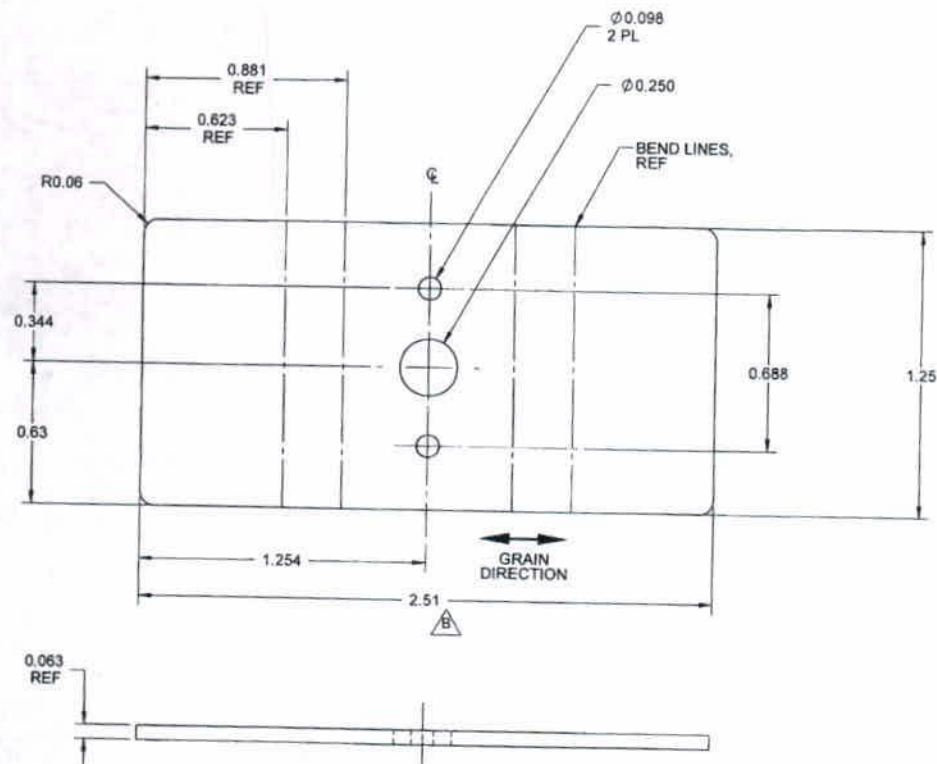
**D3948-3 PLATE**

**NOTES**

- 1) MATERIAL: MAKE FROM D3948-3F
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: NONE
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 0.06 lbs

**RELEASED**  
27/06/14

DESIGN	92	<b>DART AEROSPACE LTD</b>	
DRAWN	92	HAWKESBURY, ONTARIO, CANADA	
CHECKED	92	DRAWING NO.	REV. B
MFG. APPR.	92	D3948	SHEET 4 OF 5
APPROVED	92	TITLE	SCALE
DE APPR.	92	PLATE, ANCHOR	NTS
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**D3948-3F PLATE**

**RELEASED**  
07/16/16

**NOTES:**

- 1) MATERIAL: AISI 304 SS SHEET 0.063" THICK (REF DART SPEC. M304S.063)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 0.06 lbs

DESIGN		<b>DART AEROSPACE LTD</b>
DRAWN		HAWKESBURY, ONTARIO, CANADA
CHECKED		DRAWING NO. <b>D3948</b>
MFG. APPR.		REV. B
APPROVED		SHEET 5 OF 5
DE APPR.		TITLE <b>PLATE, ANCHOR</b>
DATE	<b>09.06.08</b>	SCALE <b>NTS</b>
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